

# MACbond B 1148

## GENERAL INTRODUCTION

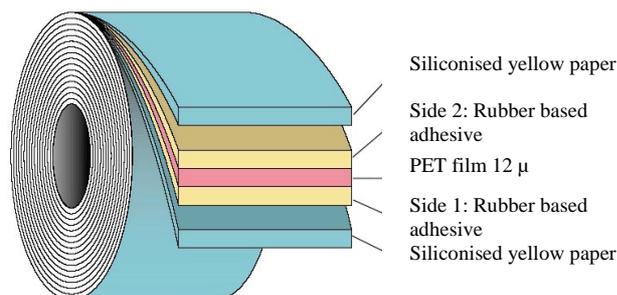
### MACbond

- is an assembling system consisting of a thin carrier (paper, non woven, film or others), coated on both sides with a uniform layer of adhesive.
- the adhesives used are pressure-sensitive acrylic polymer or synthetic rubber based formulations.
- is produced in roll or sheet format with a single or double release liner, so that the product chosen best suits the customers needs.

## PRODUCT DESCRIPTION

**MACbond B 1148** consists of a thin polyester film coated on both sides with a rubber based adhesive. It offers medium tack, peel and shear resistance.

**MACbond B 1148** is produced in twin liner form on a calendered paper liner.



## TYPICAL APPLICATION

General purpose: nameplates, posters, POS displays,...

## CHARACTERISTICS

Adhesion with Substrates			
Metal / Aluminium	Medium	Textile/Cotton	Medium
Glass / Ceramics	Medium	Rubber/EPDM	Medium
Painted Surface	Medium	Acrylic/PET	Medium
Wood/Board/Paper	Medium	Polystyrene	Medium
Soft PVC	Low	PP/PE/PS	Medium
Rigid PVC	Medium	Smooth substrate	Medium
PC/ABS	Medium	Rough substrate	Medium

## RESISTANCE

Resistant to water, detergents and alcohol. Low resistance to plasticizers and low outdoor resistance. Not recommended for use in contact with aliphatic or aromatic hydrocarbons. For further technical advice, please consult with MACTac.

## SHELF LIFE

2 years when stored at 15 to 25°C and ± 50 % relative humidity.

## ADDITIONAL INFORMATION

**Skin contact approval:** The adhesive of B 1148 has been lab tested and its Primary Irritation Index ( P.I.I ) was calculated to be 0.6, « slightly irritating » in accordance with the criteria of ECETOC. ( = European Center for Ecotoxicology and Toxicology Of Chemicals ).

**IMDS – automotive registration :** B 1148 has been introduced in the IMDS (International Material Data System)

**ADHESIVE DATA**

	TYPICAL VALUES (*)	TEST METHOD
Quick Tack (N/25mm) on stainless steel	15	FTM 9
Peel 180° - (N/25mm) on stainless steel		
- after 20 minutes	15	FTM 1
- after 24 hours	16	FTM 1
Shear on stainless steel 1kg-25 mm x 25mm (hours)	> 250	FTM 8

**CARRIER DATA**

	TYPICAL VALUES (*)	TEST METHOD
Thickness (µ)	12	ISO 534
Tensile (N/15mm) (min.)	MD 25 CD 27	DIN 53455
Elongation (%) (max.)	MD 180 CD 180	DIN 53455

**TEMPERATURE RESISTANCE**

Minimum application temperature	+ 5°C	
End-use temperature range	-40°C to +90°C	
Short term resistance	+ 105°C	S.A.F.T. 500grs

*For temperatures outside those quoted above, please consult with MACtac.*

**RELEASE LINER**

Two silicone papers yellow of 90gr/sqm		ISO 536
85 µ		ISO 534

**THICKNESS (Carrier+Adhesive)**

(\*) Values given are typical and are not necessarily for use in specifications.

**IMPORTANT NOTICE**

All MACtac products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning MACtac products are based upon research which the Company believes to be reliable but such information do not constitute a warranty. Because of the variety of possible uses for MACtac products and the continuing development of new uses, the purchaser should carefully consider the fitness and performance of the product for each intended use and the purchaser assumes all risks in connection with such use. Seller shall not be liable for damages in excess of the purchase price of the product or for incidental or consequential damages. All specifications are subject to change without prior notice.

